

---

## V423 GENERAL PURPOSE CONTACT ADHESIVE

---

### DESCRIPTION

V423 is a general-purpose brush grade contact adhesive. It exhibits good flow and brushability characteristics and is designed to produce immediate bonds upon contact, without clamps or presses.

---

### FEATURES

Bonds a wide variety of substrates

Resistant to water, mild acids and alkalis

Heat resistant

---

### USES

V423 gives excellent bonds to a wide variety of surfaces such as carpets, canvas, leather, fabric, rubber, steel, aluminium, masonite, decorative laminates, PVC and galvanized sheeting.

---

### SURFACE PREPARATION

Surfaces to be bonded must be clean and dry. Metal surfaces must be cleaned with **D99 Pekaklene** before applying the adhesive. Stir the adhesive before use.

---

### APPLICATION

Apply a uniform coat of adhesive to both surfaces using a brush, roller or trowel. On porous surfaces a second coat may be necessary.

Allow the adhesive to dry completely, for 8 minutes to 1 hour, depending on climatic conditions. Position the surfaces carefully before bonding since no adjustment is possible after the surfaces have made contact. Apply even pressure over the whole surface to ensure a good bond. The bonded assembly may be put into immediate service although the full cure may take up to 7 days.

---

## **SPECIFICATIONS**

BASE	Resin modified Polychloroprene rubber
SOLVENTS	Mixed aromatic, aliphatic and ketone
VISCOSITY	Free flowing
SOLIDS CONTENT	24 ± 1% w/w
MASS PER LITRE	0.85
COLOUR	Yellow opaque
SUGGESTED COVERAGE	3 – 5 square metres per litre
FLASH POINT	0°C HIGHLY FLAMMABLE
THINNERS / CLEANUP	Pekay C405 Solvent

---

## **GENERAL**

APPLICATION TEMPERATURE LIMITS	5° to 40°C
STORAGE TEMPERATURE LIMITS	5° to 50°C
SERVICE TEMPERATURE LIMITS	-20° to 100°C
SHELF LIFE	Minimum 6 months in unopened cans
SHIPPING CLASSIFICATIONS	Highly flammable
PACKING	500ml, 1lt, 2lt, 5lt, 25lt, 200lt drums

## **LIMITATIONS**

Do not use in confined spaces and ensure adequate ventilation.

Do not apply during cold and inclement weather, as surface condensation will affect the bond strength.

Protect from freezing.

---

Read our separate SAFETY DATA SHEET before use.

**The information contained in this technical data sheet is to the best of our knowledge correct. NO GUARANTEE IS EXPRESSED OR IMPLIED. Users must satisfy themselves as to the efficacy of the product in their application.**